

FIG. 2

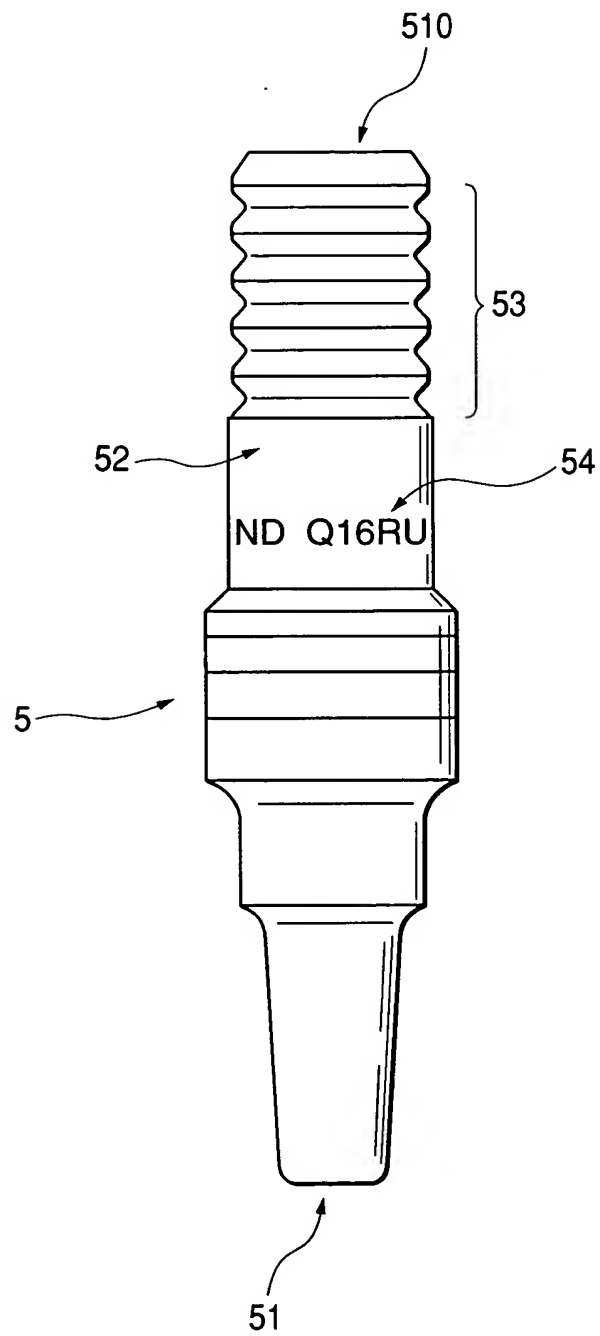


FIG. 3

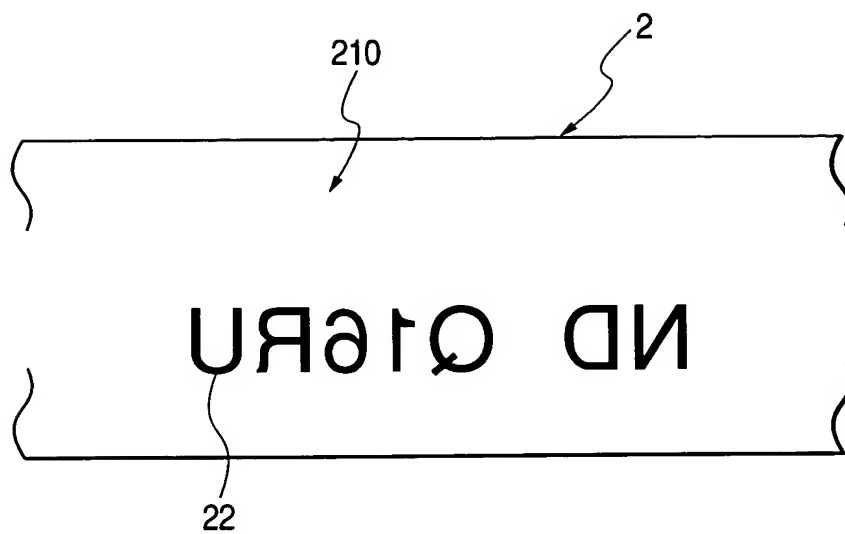


FIG. 4

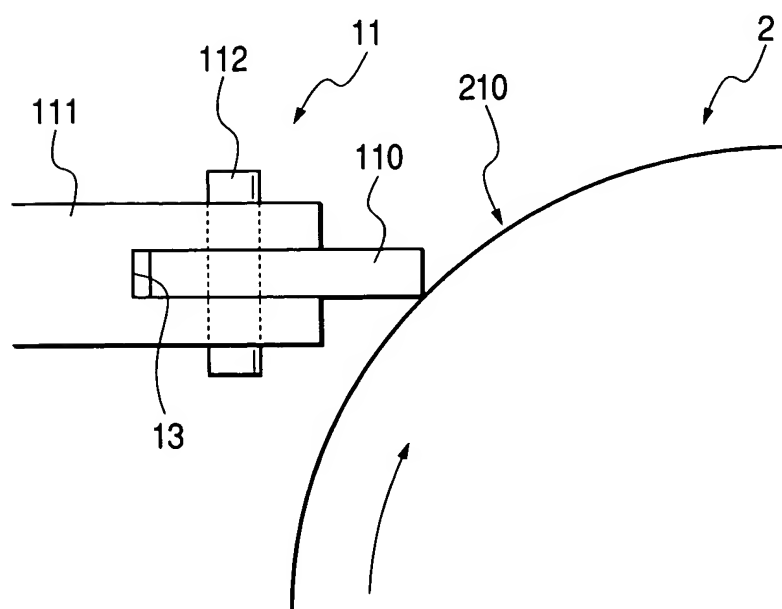


FIG. 5

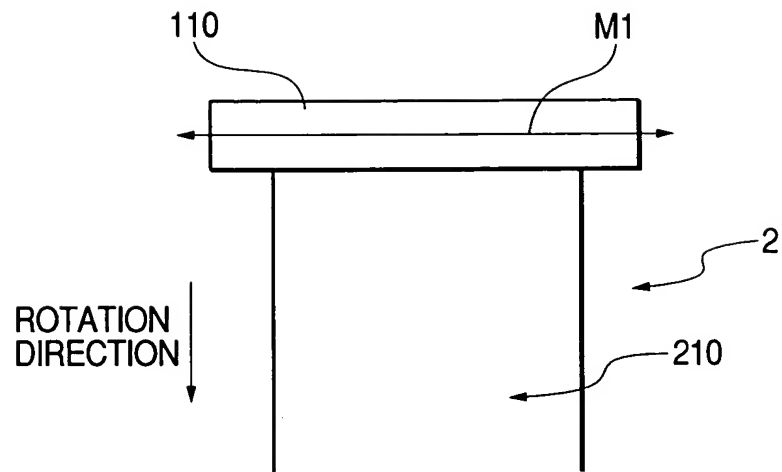


FIG. 6

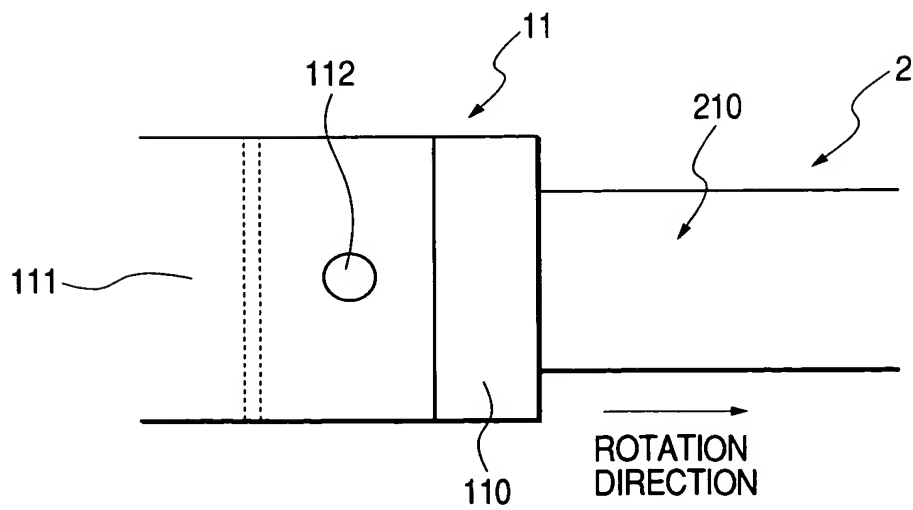


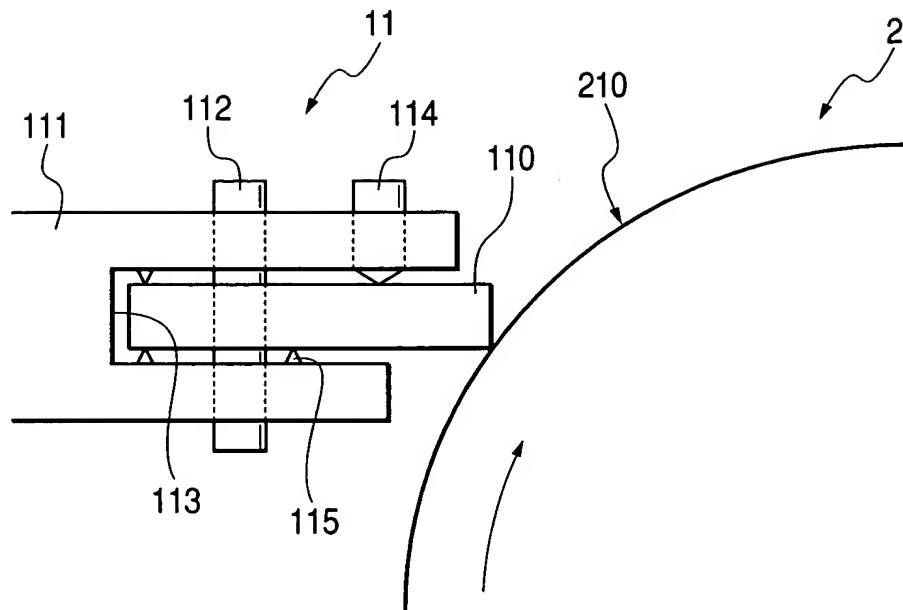
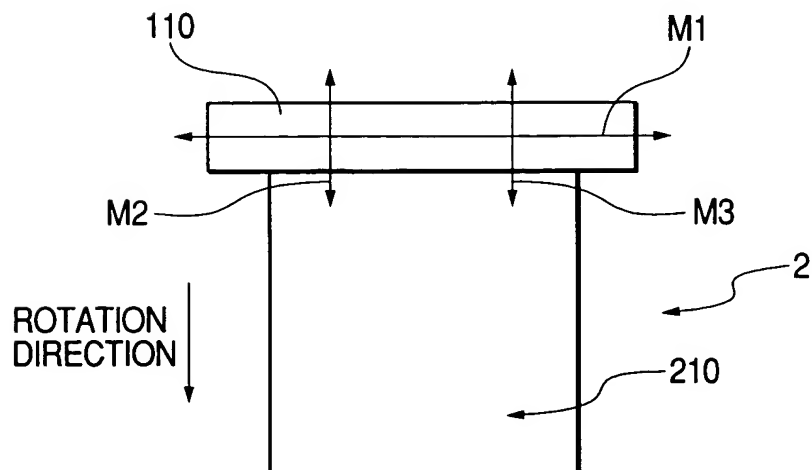
FIG. 7**FIG. 8**

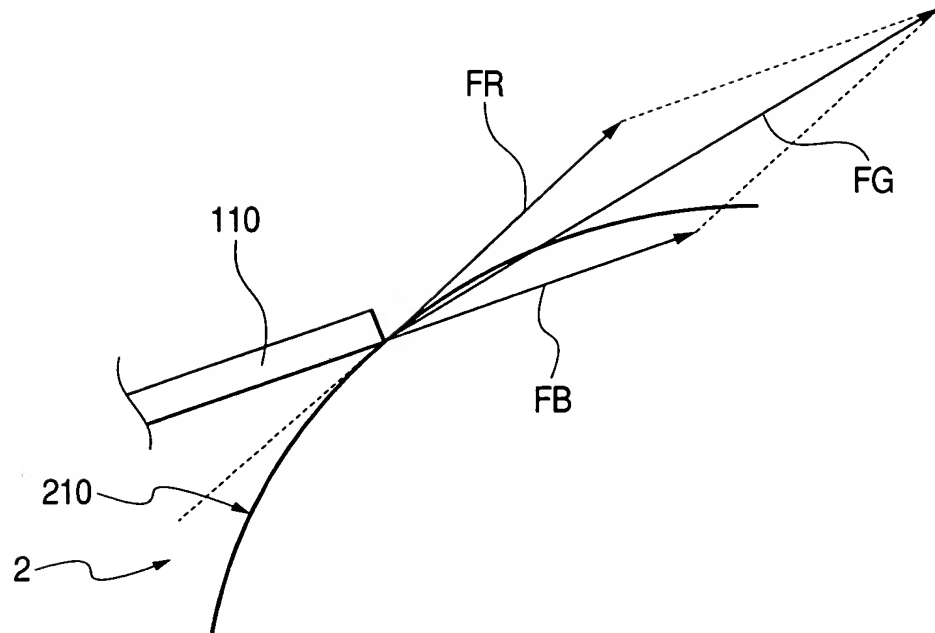
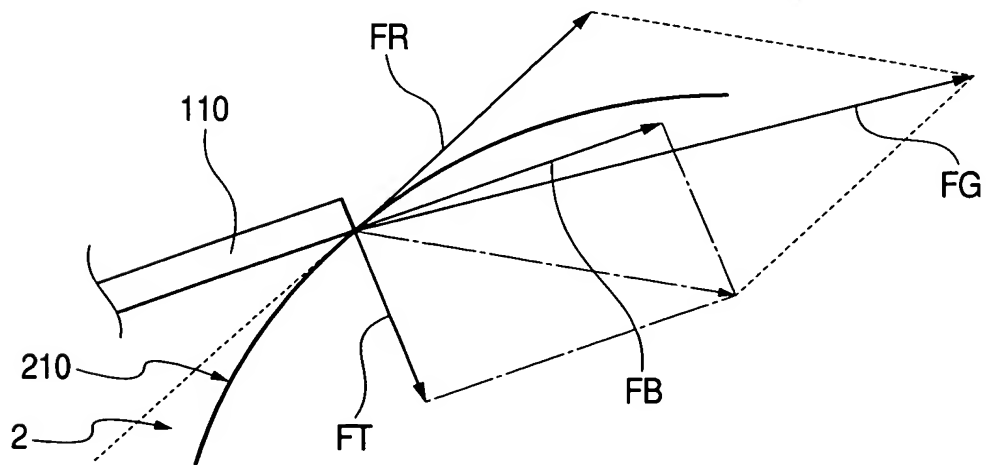
FIG. 9**FIG. 10**

FIG. 11A

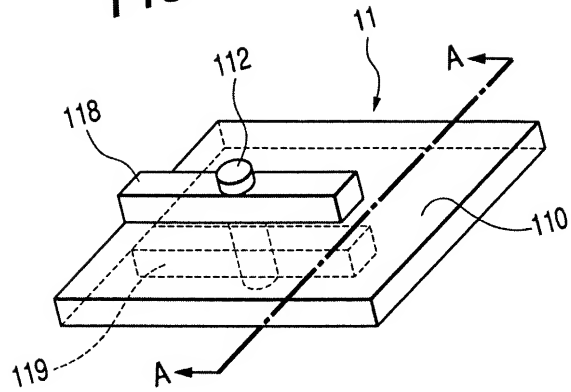


FIG. 11B

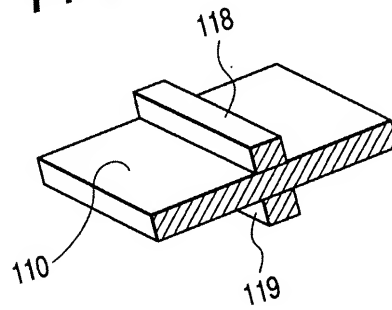


FIG. 11C

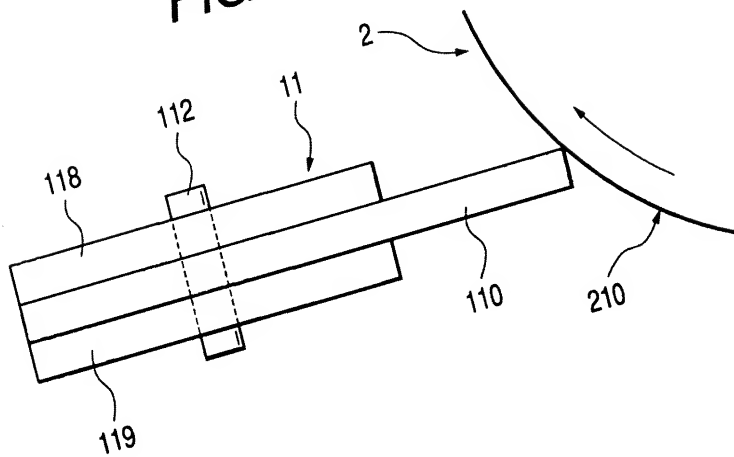


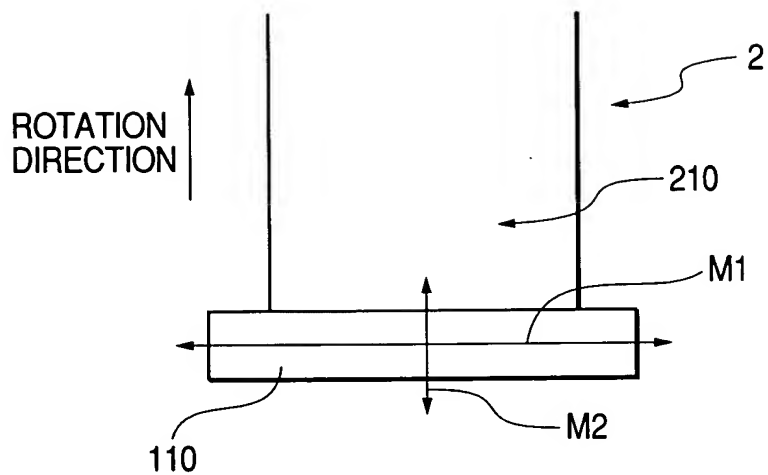
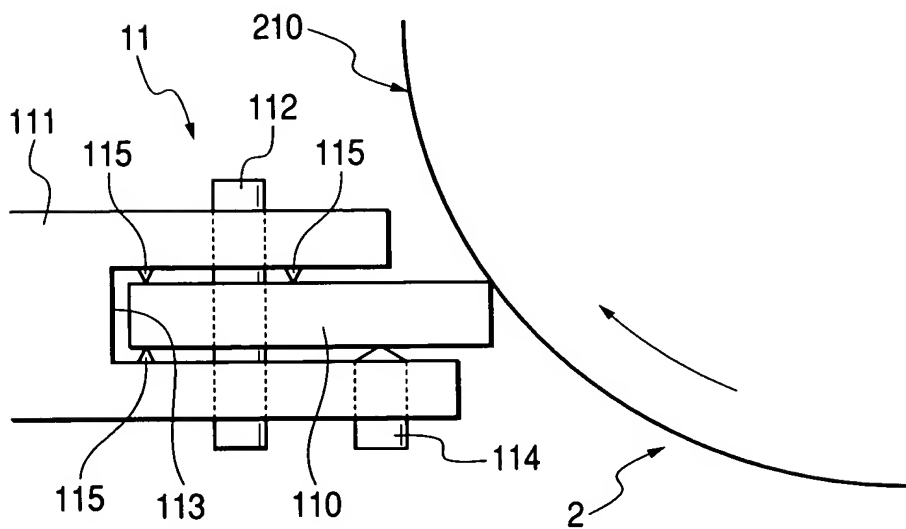
FIG. 12*FIG. 13*

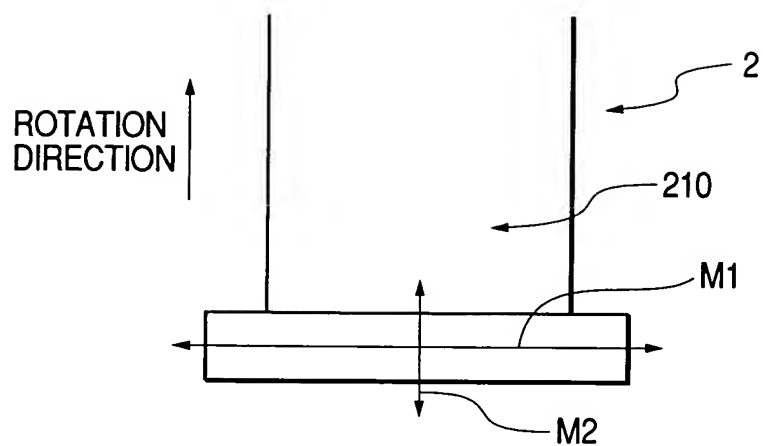
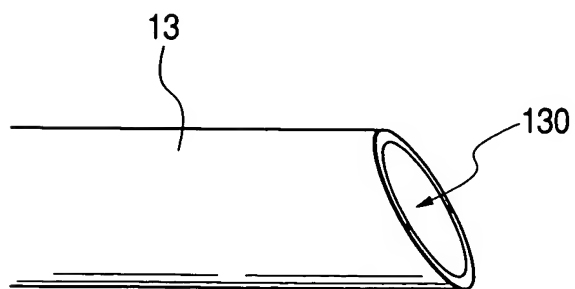
FIG. 14**FIG. 15**

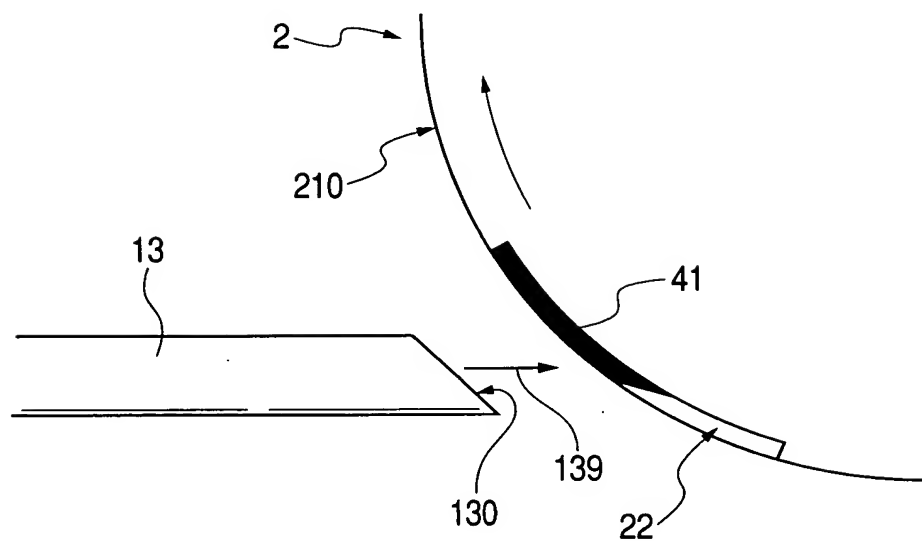
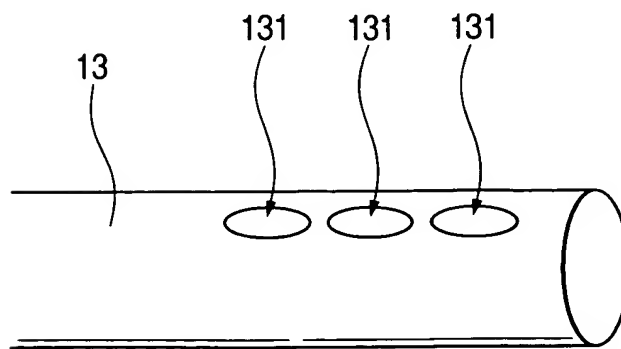
FIG. 16**FIG. 17**

FIG. 18

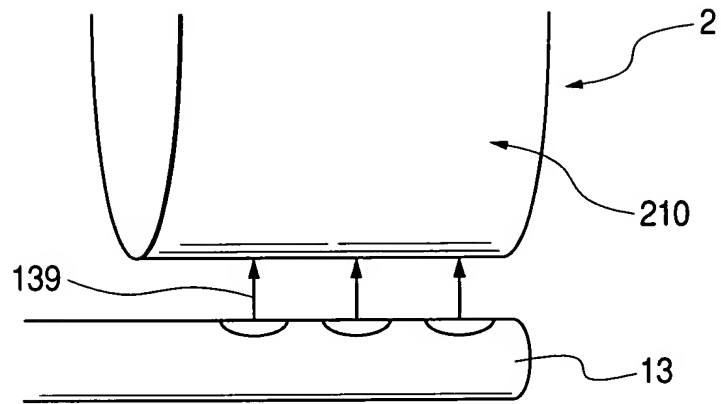


FIG. 19

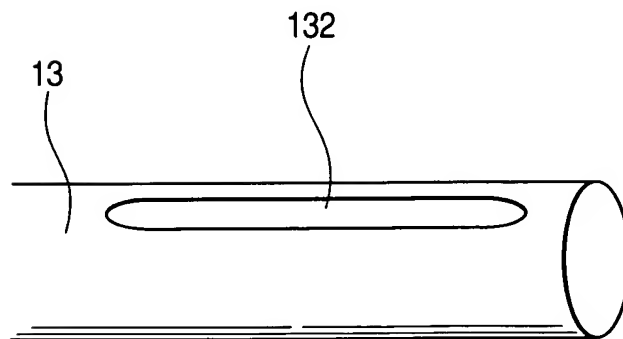


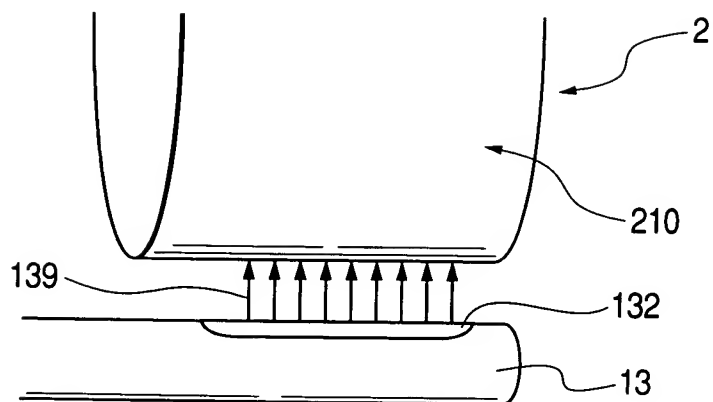
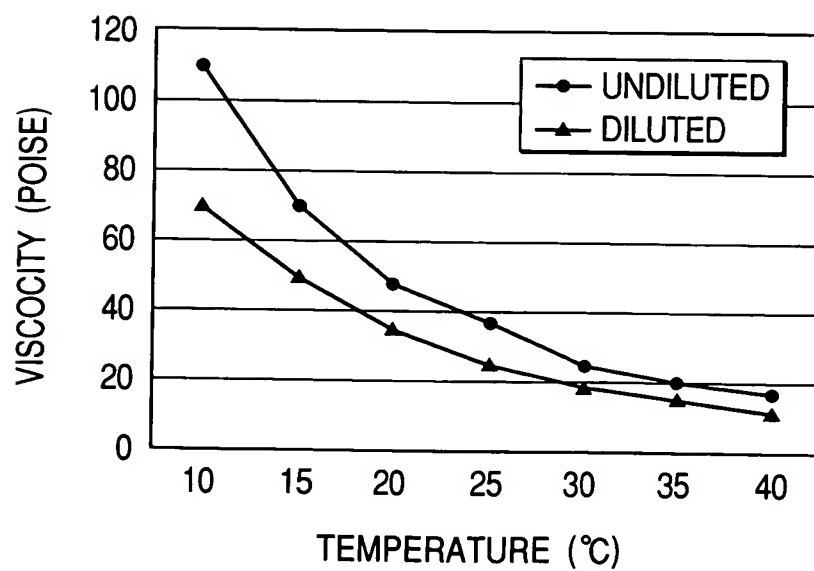
FIG. 20*FIG. 21*

FIG. 22

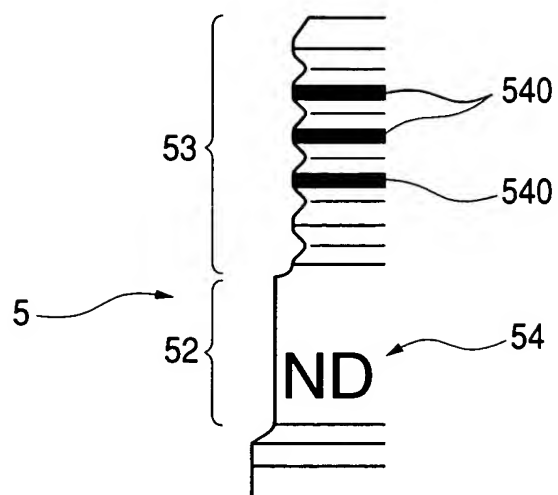


FIG. 23

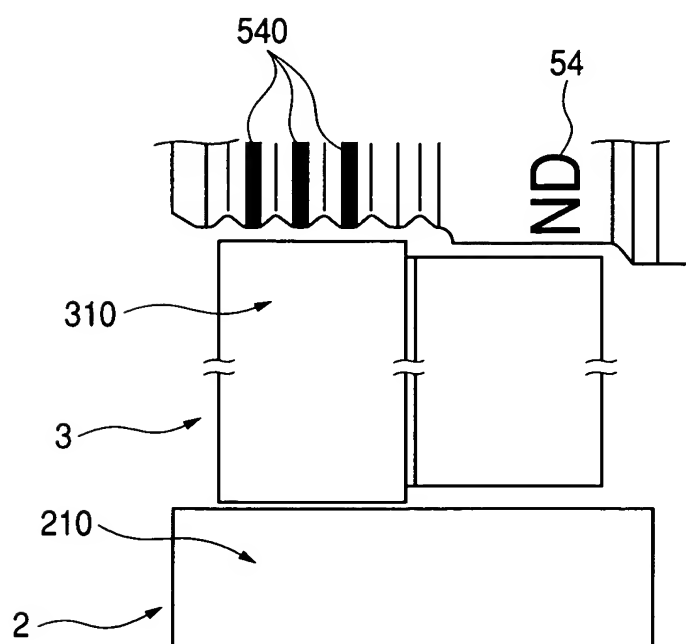


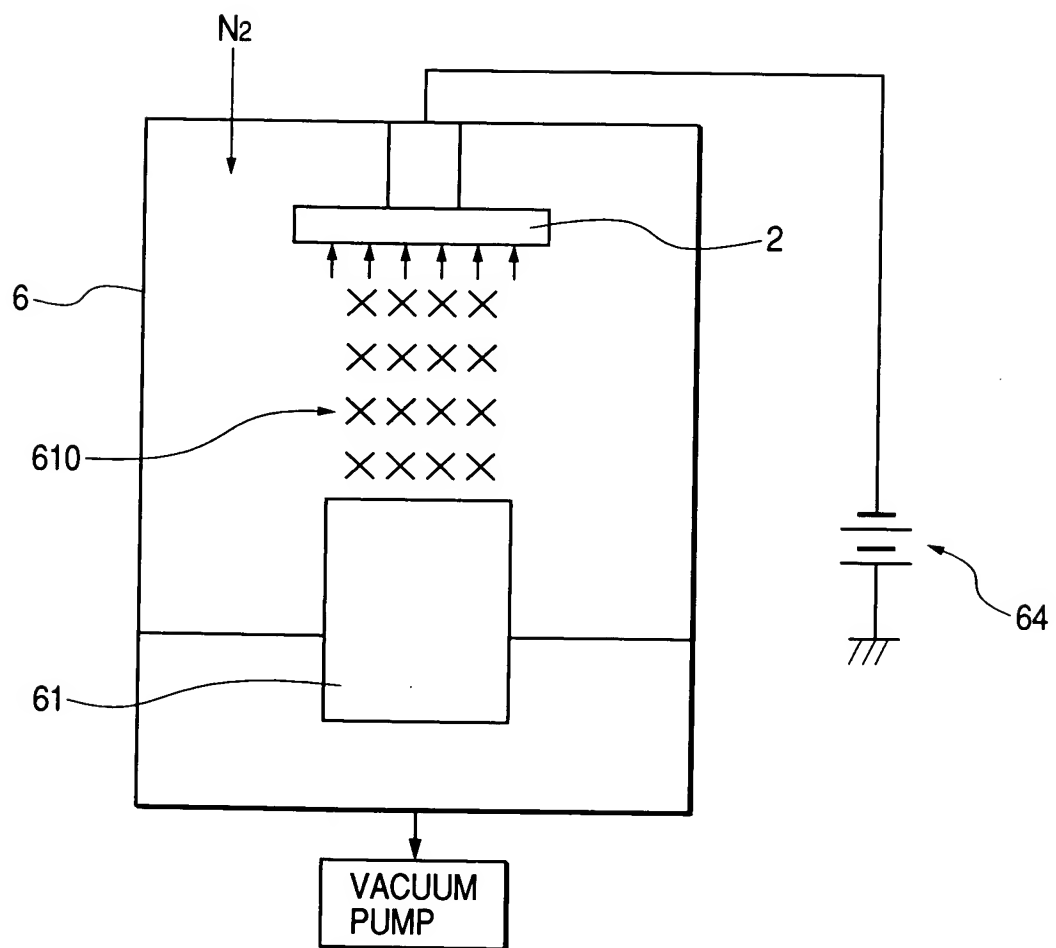
FIG. 24

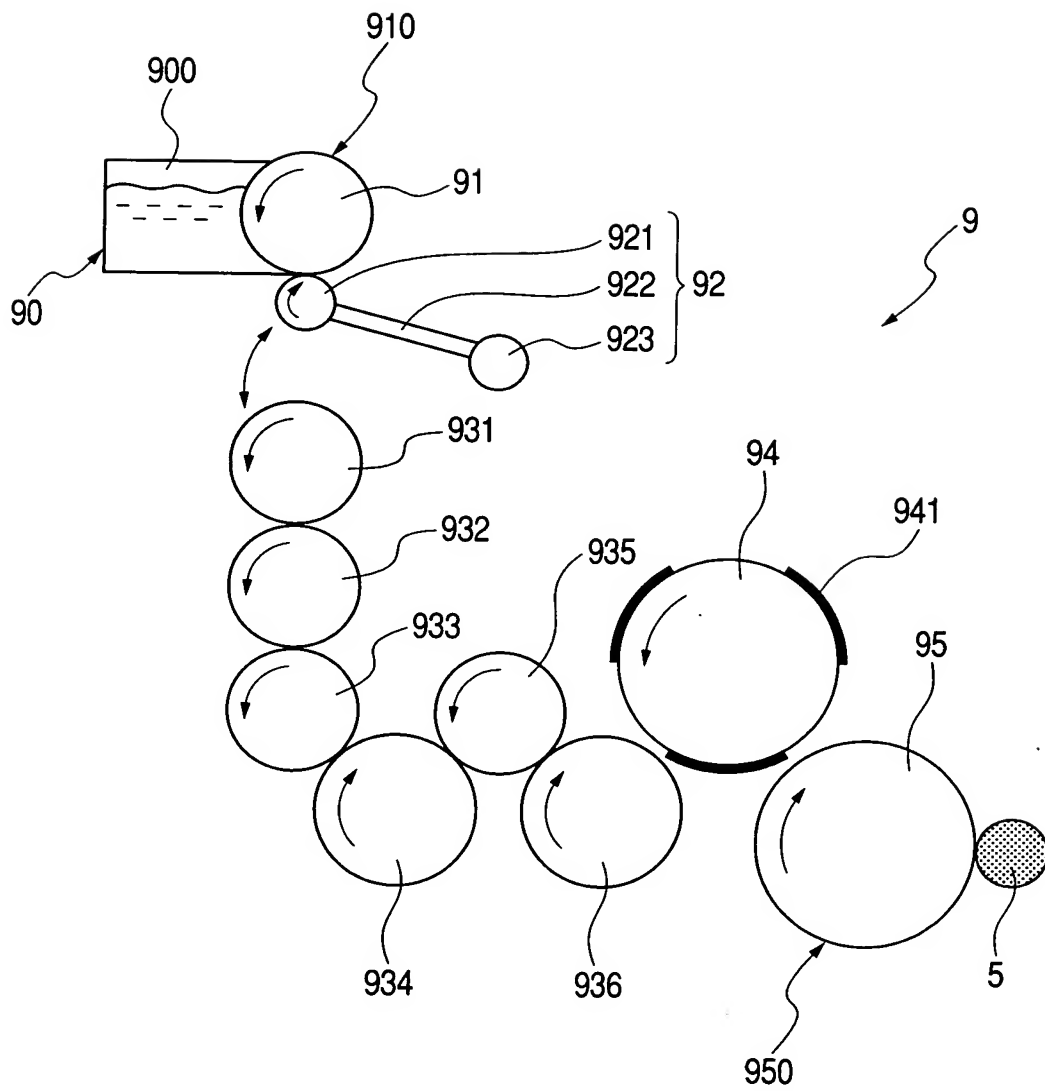
FIG. 25

FIG. 26

PRINTING PRESSURE (mm)	PRINT QUALITY	FRACTION DEFECTIVE
-0.3	UNTRANSFERABLE	4/4
0.0	SOME BLURS	1/4
0.1	NO BLUR	0/4
0.3	NO BLUR	0/4
0.5	NO BLUR	0/4
0.8	NO BLUR	0/4
1.0	NO BLUR	0/4
1.2	NO BLUR	0/4
1.8	SOME BLURS	1/4

FIG. 27

	BOILING POINT (°C)	50% REDUCE POINT (°C)	DENSITY
QUICK DRYING THINNER	155~177	162	0.871
SLOW DRYING THINNER	184~205	189	0.887

FIG. 28

VISCOSITY (POISE)	5	10	20	30	40	50	60	70	80
QUICK DRYING THINNER	△	○	◎	◎	◎	◎	◎	◎	○
SLOW DRYING THINNER	△	○	○	◎	◎	◎	◎	◎	○

FIG. 29

INK TEMPERATURE (°C)	UNDILUTED	DILUTED BY 2wt% QUICK DRYING THINNER	DILUTED BY 2wt% SLOW DRYING THINNER
5	△	△	△
13	○	○	○
20	○	◎	◎
24	◎	◎	◎
35	◎	◎	◎

FIG. 30

MARKING ROLLER MATERIAL	HEAT TREATMENT	VICKERS HARDNESS	SCRATCHING CAPABILITY
SUJ2 (BEARING STEEL)	QT	650~700	○
SKD11 (DIE STEEL)	QT	700~750	○
SKH4A (HIGH-SPEED STEEL)	QT	740~800	○
SKH57 (HIGH-SPEED STEEL)	QT	850~	○